

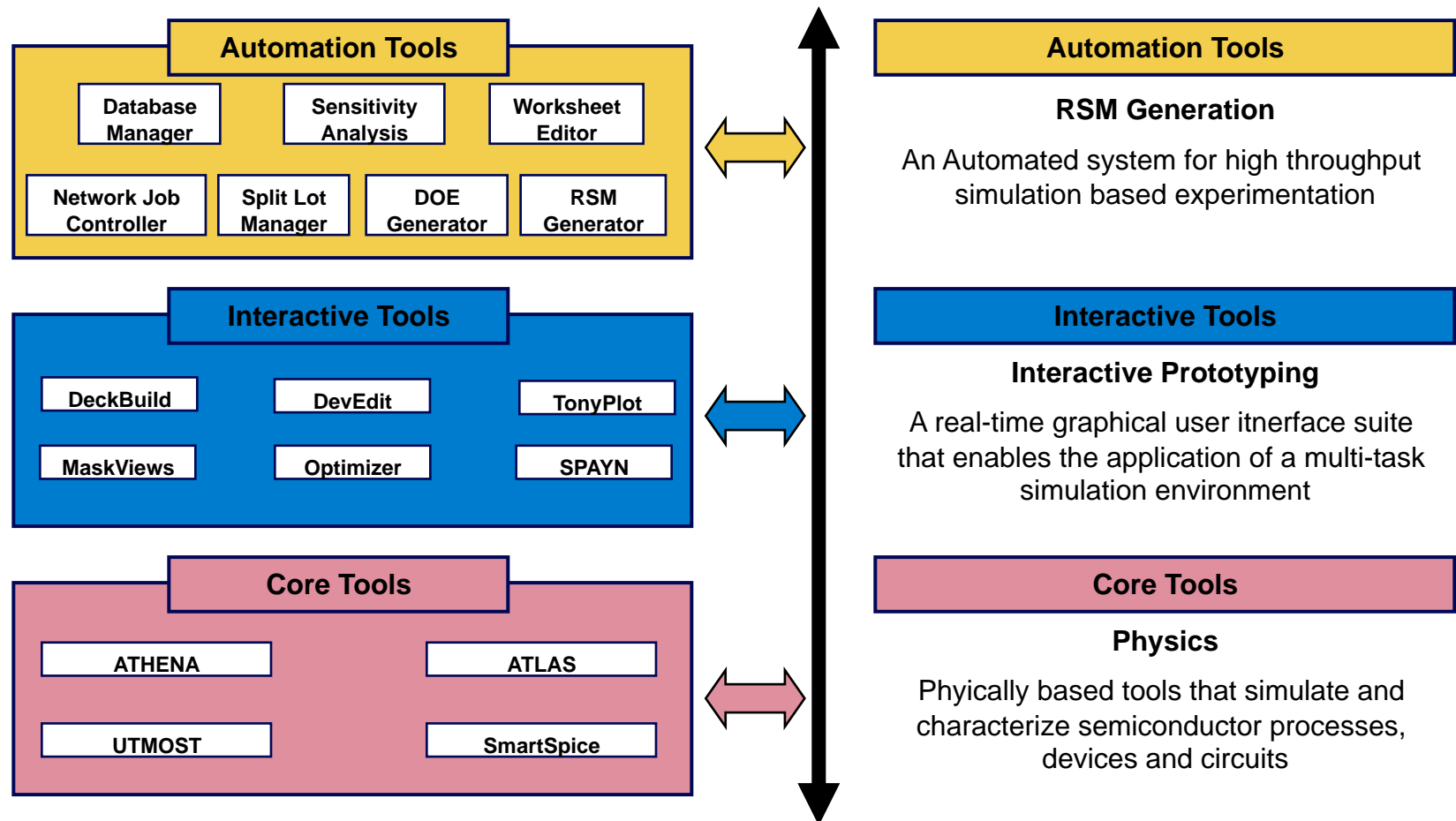
Introduction to Interactive Tools



SILVACO



A Three Layer Framework for SilvacoTCAD





Purpose of the Interactive Tools

- A tool set which facilitates the use of simulators to perform engineering tasks
 - Ease of Use
 - Easier access to simulation results
 - Common look and feel between simulators
 - High Level functionality built into user interface rather than each separate simulator



The Interactive Tools

- DeckBuild Front end GUI for Input File Development and an Interactive Run Time Environment
- TonyPlot Interactive Graphics Tool
- DevEdit Structure Editing and Meshing
- MaskViews IC Layout Interface
- Optimizer General Purpose Optimizer Tool (requires DeckBuild)



Training Pre-Requisites

- Fundamental Features of Silvaco's GUI
 - DeckBuild
 - Input deck building from menus
 - Run-time control
 - Accessing TonyPlot
 - Parameter extraction
 - TonyPlot
 - 2D contour control
 - Cutlines and 1D plots
 - XY graphs for terminal characteristics
 - Multiple plots and overlays



DeckBuild Key Features

- Interactive Input File Development
- Interactive Runtime Control
- Menu Access to Standard Example Set
- Auto-Interfacing Between Simulators (GO statement)
- Access to TonyPlot (TonyPlot statement)
- IC Layout Interface with MaskViews (MASK statement)
- Parameter Extraction (EXTRACT statement)
- Variable Substitution (SET Statement)



Starting DeckBuild

- Interactive Mode

```
DECKBUILD <input file>
```

- Batch Mode

```
DECKBUILD -RUN <input file> -OUTFILE <output file>
```

- Non-Graphical Mode for Batch Operations

```
DECKBUILD -ASCII -RUN <input file> -OUTFILE <output file>
```

- Command line arguments for simulator and version

```
DECKBUILD -ATHENA -SIMVER 3.0.0.R
```

- Within DECKBUILD the GO command allows version choice

```
GO ATHENA SIMFLAGS="-V 3.0.0.R"
```



History and Plotting within DeckBuild

- In process simulation a HISTORY file is automatically saved after each process step
- To re-initialize at any process step:
 - place mouse pointer at the start of that line
 - press the INIT button on the DECKBUILD control bar
- To plot history files:
 - highlight the name of the history file in the run-time output
 - select the menu option `TOOLS/PLOT/PLOT_STRUCTURE`
 - This technique can be used to plot any file
- To plot the current structure:
 - make sure no text is highlighted
 - select the menu option `TOOLS/PLOT/PLOT_STRUCTURE`



Parameter Extraction in DeckBuild

- The Extract statement used to derive specific measurements from both structures and terminal characteristics
 - menu support exists for extraction from structures
 - the EXTRACT syntax operates on the latest structure file in process simulators
 - the EXTRACT syntax operates on the latest log file in device simulators
 - to override this default use:

```
EXTRACT INIT INF="<filename>"
```



Parameter Extraction in DeckBuild

- The results of EXTRACT are:
 - printed to the run-time output
 - saved to an external file
`EXTRACT DATAFILE="<filename>"`
 - used in the OPTIMIZER as optimization targets
 - logged to the worksheet in the VWF AUTOMATION TOOLS



Parameter Extraction Targets

- Single Process Parameters:
 - X_j , T_{ox} , Surface Doping, Peak Doping, etc...
- Process Simulation Curve Targets:
 - SIMS, SRP, CV, Doping profiles, etc ...
- Device Simulation Parameters:
 - V_t , Beta, Gamma, Theta, R_b , b_f , f_T , etc ...
- Device Simulation Curve Targets:
 - IV Curves, I_t Curves, f_T Curves, CV Curves, etc ...
- Device Simulation Structural Targets:
 - Max E Field, Integrated Electron Conc., etc ...



Optimizer Key Features

- Allows optimization loops within any simulator or across simulators
- Used primarily for calibration and automatic searching for simple targets
- Simple worksheet based control
- Optimization is NOT controlled via the input syntax
- Targets are any EXTRACT statement (single parameter or curve)
- Variables are any numerical input to the simulator (process inputs or model parameters)
- Multi-variable, multi-target optimization allowed



TonyPlot Key Features

- Can be called from UNIX or DeckBuild
- Supports all file types automatically
 - 2D structure
 - 1D structure
 - terminal characteristics
 - user supplied XY datafiles
- 3D structures plotted using separate package: TonyPlot3D
- Select what to plot from PLOT/DISPLAY menu



Tonyplot Key Features

- 1D slices through 2D structures
 - choose the TOOLS/CUTLINE menu
 - select type of cut (vertical, horizontal, free, etc)
 - click left button and hold down to draw a cut
 - release button
- Select one of multiple graphs using left button
- Select more than one of multiple graphs using middle button
- To overlay plots:
 - select more than one plot as above
 - select VIEW/OVERLAY
- Use FUNCTIONS menu to plot functions of the available data (e.g. to get bipolar gain use collector current/base current)



MaskViews

- IC Layout Editor for the TCAD Engineer
- MaskViews brings design rules into the Optimization Loop
- IC Layout Issues should be treated side by side with Process Flow Technology: Time, Temp, Dose, Energy, etc



MaskViews Key Features

- Layout can be drawn by the user or imported from GDS-II format files (NB: GDS-II format does not contain layer names)
- Often mask dimensions from CAD packages do not correspond to mask sizes on the wafer. CD variations and misalignment can be edited layer by layer on DEFINE/LAYER menu
- User defines a 1D, 2D, or 3D area of interest on the layout using `WRITE_FILE`. This creates a cross-section file (*.SEC)
- Cross section files are loaded into DeckBuild using the `TOOLS/MASKVIEWS/CUT_FILES` menu
- Control of masking information in DeckBuild is controlled by:
 - `MASK` command in ATHENA and SSuprem3
 - `LAYER` command in INTERCONNECT3D
- The layer/mask names in the input syntax must correspond exactly with those in the layer



TonyPlot Interactive Graphics

- Driven interactively, NOT via the input syntax
- Versatile set of visualization tools
- Common to all simulators
- Easy to learn and to use
- Faster report generation



Conclusion

- Interactive Tools are a powerful set of tools to simplify and streamline TCAD simulation
 - **DeckBuild** – Interactive Input and Runtime Environment with optimization
 - **TonyPlot2D/3D** – Powerful Graphical Display and Analysis
 - **DevEdit2D/3D** – Powerful Structure Editing and Remeshing
 - **MaskViews** – IC Layout Customized to TCAD